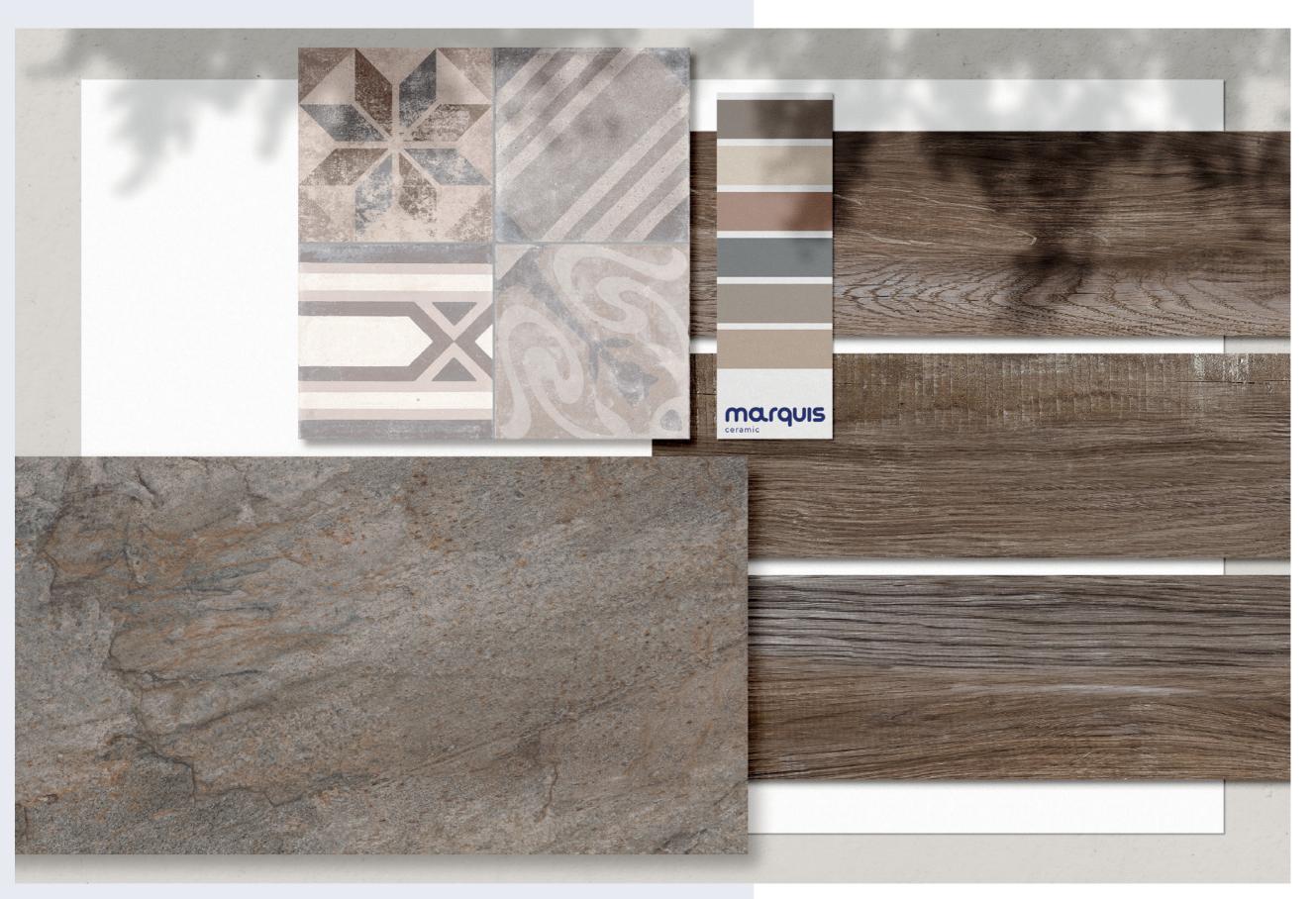
2020 TILE COLLECTION



Contents

Ceramic inspiration & more

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14	THE STRENGHT OF EARTH
	THE CHARM OF MIXTURE



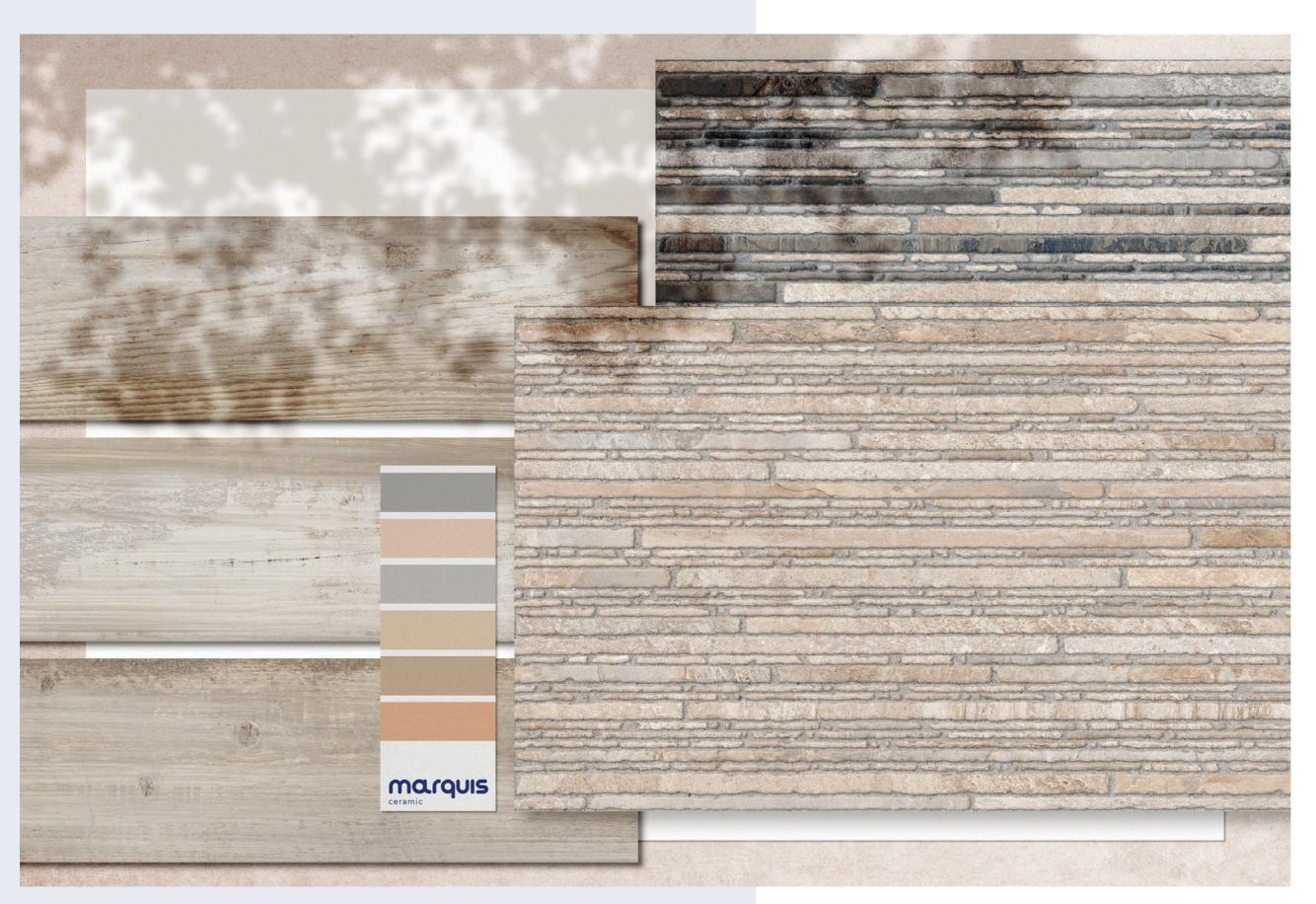
The essence of nature

wood / sherwood stone / orion DECO / artisan

The warmth of wood

wood/borneo stone/orion





The purity of matter

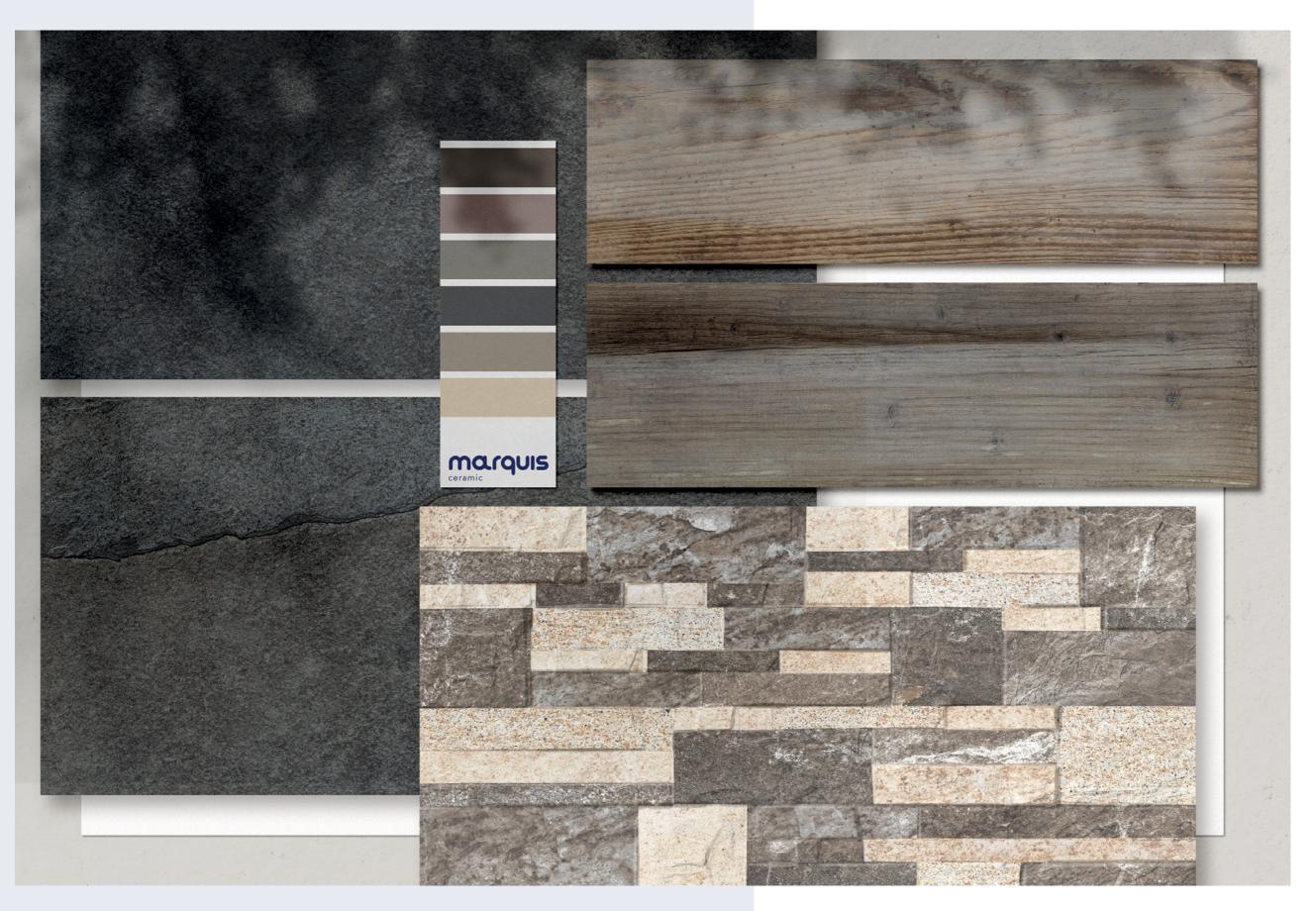
wood / blendwood stone / muro cava

The beauty of colour

CEMENT / detroit
DECO / mediterranean



013

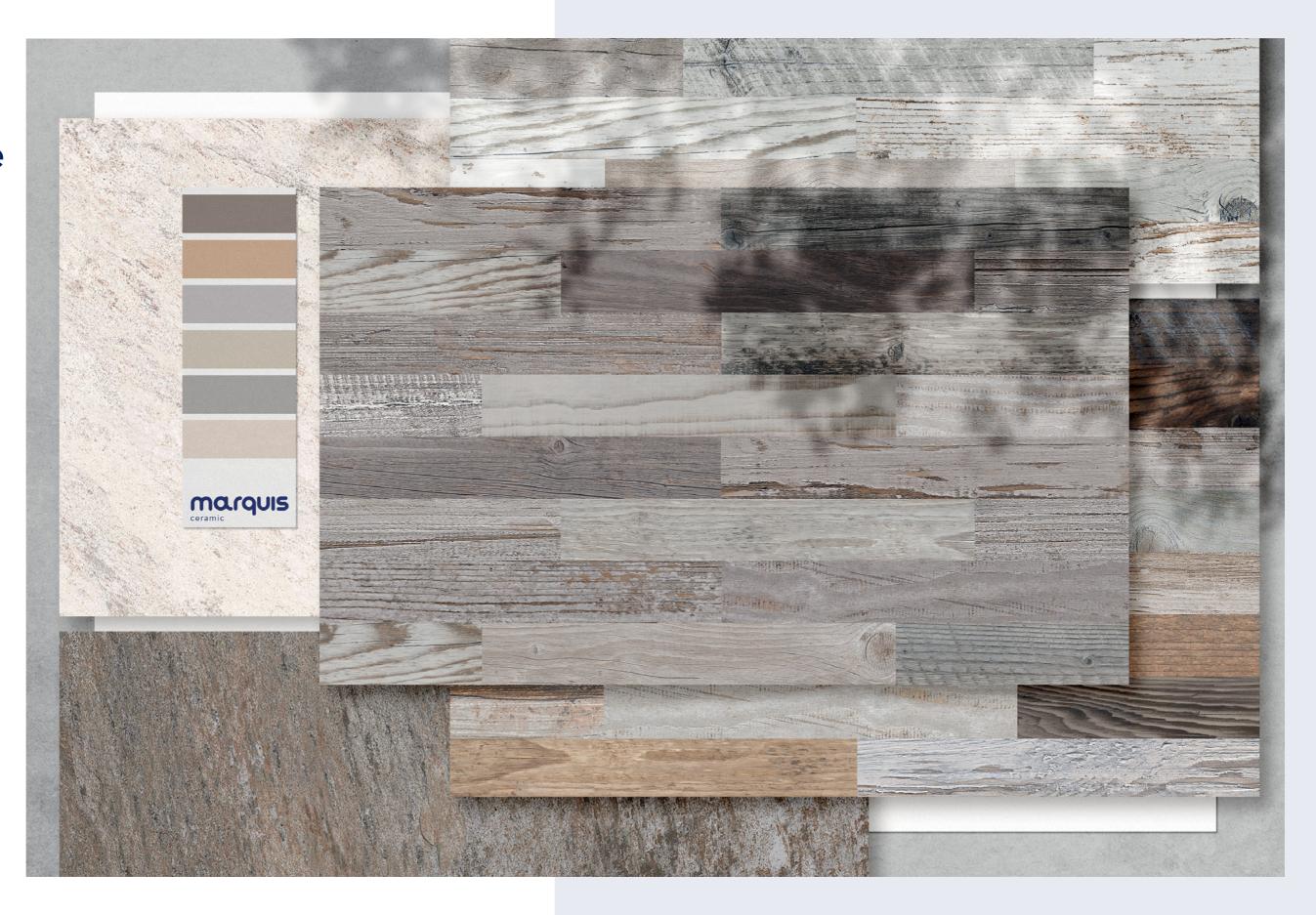


The strenght of earth

wood/blendwood stone/space stone/muro

The charm of mixture

STONE / orion wood / scandinavia



Wood

20
SHERWOOD

26
BLENDWOOD

36
SCANDINAVIA

46
BORNEO

Sherwood

WOOD



Sherwood Roble 15x90 / 5,9"x 35,5"



Sherwood Roble 15x90 / 5,9"x 35,5"



Sherwood Miel / Arce / Blanco 15x90 / 5,9"x 35,5"



Sherwood Blanco 15x90 / 5,9"x 35,5"



Sherwood Miel 15x90 / 5,9"x 35,5"



Sherwood Arce 15x90 / 5,9"x 35,5"



Sherwood Natural 15x90 / 5,9"x 35,5"



Sherwood Blanco 20,2x66,2 / 8"x 26,1"



Sherwood Miel 20,2x66,2 / 8"x 26,1"



Sherwood Arce 20,2x66,2 / 8"x 26,1"



Sherwood Natural 20,2x66,2 / 8"x 26,1"

Sherwood

WOOD

TECHNICAL DATA

	BENDING	HARDNESS	ABRASION-PEI	CRAZING	CHEMICAL	ATTACK RES	SISTANCE (IS	0-10545-13)	FROST R.	SLIP RESISTANCE	SLIP RESISTANCE	
COLOR	ISO-10545-4	MOHS/EN-101	ISO-10545-7	ISO-10545-11	STAINS	CLEANING AGENTS	POOL Additives	ACIDS/BASES	ISO-10545-12	DIN 51130-R	UNE-ENV 12633	GROUP
SHERWOOD BLANCO	≥ 35	6	IV	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	D
SHERWOOD ARCE	≥ 35	6	III	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	С
SHERWOOD MIEL	≥ 35	6	III	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	С
SHERWOOD NATURAL	≥ 35	6	II	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	С

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PACKING LIST

SIZE	ITEM	pcs / box	sqm / box	box / pal	sqm / pal	kg / box	kg / sqm	kg / pal
15x90	SHERW00D	8	1,08	48	51,84	26,62	24,65	1278
20,2x66,2	SHERWOOD	9	1,20	48	57,60	25,80	21,5	1238

Blendwood

WOOD



Blendwood Miel 15x90 / 5,9"x 35,5"



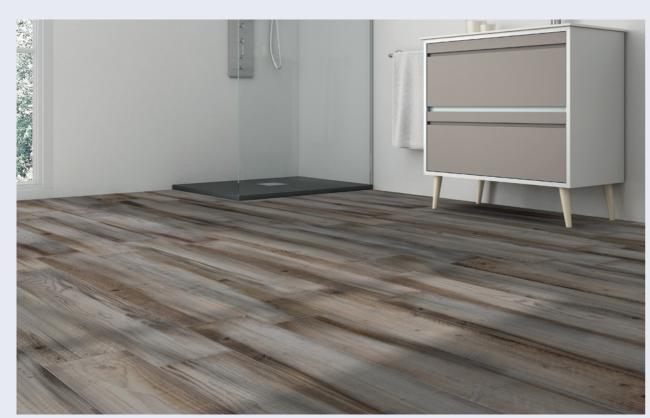
Blendwood Miel 15x90 / 5,9"x 35,5"



Blendwood Natural / Gris / Miel 15x90 / 5,9"x 35,5"



Blendwood Gris 15x90 / 5,9"x 35,5"



Blendwood Natural 15x90 / 5,9"x 35,5"



Blendwood Miel 15x90 / 5,9"x 35,5"



Blendwood Natural / Gris / Miel 15x90 / 5,9"x 35,5"



Blendwood Natural 15x90 / 5,9"x 35,5"



Blendwood Natural 20,2x66,2 / 8"x 26,1"



Blendwood Gris 15x90 / 5,9"x 35,5"



Blendwood Gris 20,2x66,2 / 8"x 26,1"



Blendwood Miel 15x90 / 5,9"x 35,5"



Blendwood Miel 20,2x66,2 / 8"x 26,1"

Blendwood

WOOD

TECHNICAL DATA

001.00	BENDING HAR	HARDNESS	ABRASION-PEI	CRAZING	CHEMICAL	ATTACK RE	SISTANCE (IS	0-10545-13)	FROST R.	SLIP RESISTANCE	SLIP RESISTANCE	opoup
COLOR	ISO-10545-4	MOHS/EN-101	ISO-10545-7	ISO-10545-11	STAINS	CLEANING AGENTS	POOL ADDITIVES	ACIDS/BASES	ISO-10545-12	DIN 51130-R	UNE-ENV 12633	GROUP
BLENDWOOD NATURAL	≥ 35	6	III	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	С
BLENDWOOD GRIS	≥ 35	6	IV	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	D
BLENDWOOD MIEL	≥ 35	6	IV	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	D

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PACKING LIST

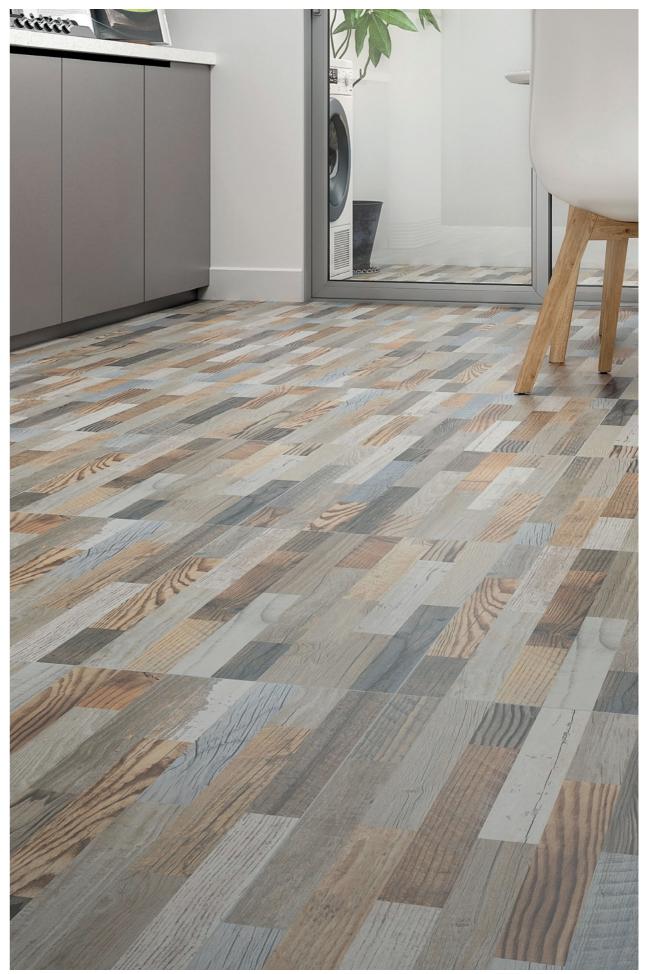
SIZE	ITEM	pcs / box	sqm / box	box / pal	sqm / pal	kg / box	kg / sqm	kg / pal
15x90	BLENDWOOD	8	1,08	48	51,84	26,62	24,65	1278
20,2x66,2	BLENDWOOD	9	1,20	48	57,60	25,80	21,5	1238

Scandinavia

WOOD



Scandinavia Natural 40,8x66,2 / 16,1"x 26,1"



Scandinavia Natural / Gris / Blanco 40,8x66,2 / 16,1"x 26,1"



Scandinavia Natural / Gris / Blanco 40,8x66,2 / 16,1"x 26,1"



Scandinavia Natural 40,8x66,2 / 16,1"x 26,1"



Scandinavia Natural 40,8x66,2 / 16,1"x 26,1"



Scandinavia Natural 40,8x66,2 / 16,1" x 26,1" / Scandinavia Blanco 40,8x66,2 / 16,1" x 26,1"



Scandinavia Natural 40,8x66,2 / 16,1"x 26,1"



Scandinavia Blanco 40,8x66,2 / 16,1"x 26,1"



Scandinavia Natural 40,8x66,2 / 16,1"x 26,1"



Scandinavia Natural 40,8x66,2 / 16,1"x 26,1"



Scandinavia Gris 40,8x66,2 / 16,1"x 26,1"



Scandinavia Blanco 40,8x66,2 / 16,1"x 26,1"

Scandinavia

WOOD

TECHNICAL DATA

001.00	BENDING HARDNESS	HARDNESS	ABRASION-PEI	CRAZING	CHEMICAL	ATTACK RE	SISTANCE (IS	0-10545-13)	FROST R.	FROST R. SLIP RESISTANCE SLIP RESISTAN		DE OPOUR	
COLOR	ISO-10545-4	MOHS/EN-101	I ISO-10545-7	ISO-10545-11	STAINS	CLEANING AGENTS	POOL ADDITIVES	ACIDS/BASES	ISO-10545-12	DIN 51130-R	UNE-ENV 12633	GROUP	
SCANDINAVIA NATURAL	≥ 35	6	III	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	C	
SCANDINAVIA GRIS	≥ 35	6	III	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	С	
SCANDINAVIA BLANCO	≥ 35	6	IV	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	D	

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PACKING LIST

SIZE	ITEM	pcs / box	sqm / box	box / pal	sqm / pal	kg / box	kg / sqm	kg / pal
40,8x66,2	SCANDINAVIA	4	1,08	48	51,84	21,71	20,1	1042

Borneo

WOOD



Borneo Pino 33,15x33,15 / 13,1"x 13,1"



Borneo Pino 33,15x33,15 / 13,1"x 13,1"



Borneo Natural / Pino 33,15x33,15 / 13,1"x 13,1"



Borneo Natural 33,15x33,15 / 13,1"x 13,1"



Borneo Pino 33,15x33,15 / 13,1"x 13,1"



Borneo Natural 33,15x33,15 / 13,1"x 13,1"





Borneo Natural 33,15x33,15 / 13,1"x 13,1"





Borneo Pino 33,15x33,15 / 13,1"x 13,1"

Borneo

WOOD

TECHNICAL DATA

COLOR	BENDING		ABRASION-PEI	CRAZING	CHEMICAL	L ATTACK RE	SISTANCE (IS	0-10545-13)	FROST R.	SLIP RESISTANCE SLIP RESISTANCE		
	ISO-10545-4 MO		ISO-10545-7	ISO-10545-11	STAINS	CLEANING AGENTS	POOL Additives	ACIDS/BASES	ISO-10545-12	DIN 51130-R	UNE-ENV 12633	GROUP
BORNEO NATURAL	≥ 35	6	III	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	D
BORNEO PINO	≥ 35	6	IV	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	D

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PACKING LIST

SIZE	ITEM	pcs / box	sqm / box	box / pal	sqm / pal	kg / box	kg / sqm	kg / pal
33,15x33,15	BORNEO	12	1,32	48	63,36	22,04	16,7	1058

Cement



Detroit

CEMENT



Detroit Antislip Gris 40,8x66,2 / 16,1"x 26,1"



Detroit Antislip Gris 40,8x66,2 / 16,1"x 26,1"



Detroit Antislip Marengo / Gris 40,8x66,2 / 16,1"x 26,1"



Detroit Gris / Marengo 40,8x66,2 / 16,1"x 26,1"



Detroit Marengo / Gris 40,8x66,2 / 16,1"x 26,1"



Detroit Gris 40,8x66,2 / 16,1"x 26,1"



Detroit Gris 40,8x66,2 / 16,1"x 26,1"



Detroit Gris / Marengo 40,8x66,2 / 16,1"x 26,1"



Detroit Marengo / Gris 40,8x66,2 / 16,1"x 26,1"



Detroit Marengo / Detroit Antislip Marengo 40,8x66,2 / 16,1"x 26,1"



Detroit Gris / Detroit Antislip Gris 40,8x66,2 / 16,1"x 26,1"

Detroit

CEMENT

TECHNICAL DATA

COLOR	BENDING	HARDNESS		CRAZING	CHEMICA	L ATTACK RES	SISTANCE (IS	0-10545-13)	FROST R.		SLIP RESISTANCE	GROUP
	ISO-10545-4	MOHS/EN-101	ISO-10545-7	ISO-10545-11	STAINS	AGENTS	ADDITIVES	ACIDS/BASES	ISO-10545-12	DIN 51130-R	UNE-ENV 12633	4
DETROIT GRIS	≥ 35	6	IV	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-10	C1	D
DETROIT ANTISLIP GRIS	≥ 35	6	IV	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-12	C3	Е
DETROIT MARENGO	≥ 35	6	III	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-10	C1	С
DETROIT ANTISLIP MARENGO	≥ 35	6	III	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-12	C3	Е

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PACKING LIST

SIZE	ITEM	pcs / box	sqm / box	box / pal	sqm / pal	kg / box	kg / sqm	kg / pal
40,8x66,2	DETROIT	4	1,08	48	51,84	21,71	20,1	1042

Stones

68 SPACE
76 ORION
84 MURO
90 MURO CAVA

Space

STONE



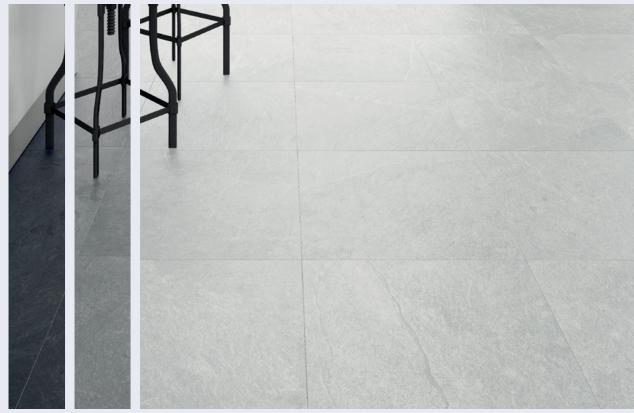
Space Gris 32x62,5 / 12,6"x 24,6"



Space Gris 32x62,5 / 12,6"x 24,6"



Space Blanco 32x62,5 / 12,6"x 24,6"



Space Black / Gris / Blanco 32x62,5 / 12,6"x 24,6"



Space Black 32x62,5 / 12,6"x 24,6"



Space Black 32x62,5 / 12,6"x 24,6"



Space Gris 32x62,5 / 12,6"x 24,6"



Space Blanco 32x62,5 / 12,6"x 24,6"

Space

STONE

TECHNICAL DATA

COLOR	BENDING ISO-10545-4	HARDNESS MOHS/EN-101	ABRASION-PEI ISO-10545-7	CRAZING ISO-10545-11	CHEMICAL	CLEANING AGENTS	POOL ADDITIVES	60-10545-13) ACIDS/BASES	FROST R. ISO-10545-12	SLIP RESISTANCE DIN 51130-R	SLIP RESISTANCE UNE-ENV 12633	GROUP
SPACE BLACK	≥ 35	6	II	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	В
SPACE GRIS	≥ 35	6	III	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	С
SPACE BLANCO	≥ 35	6	IV	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	D

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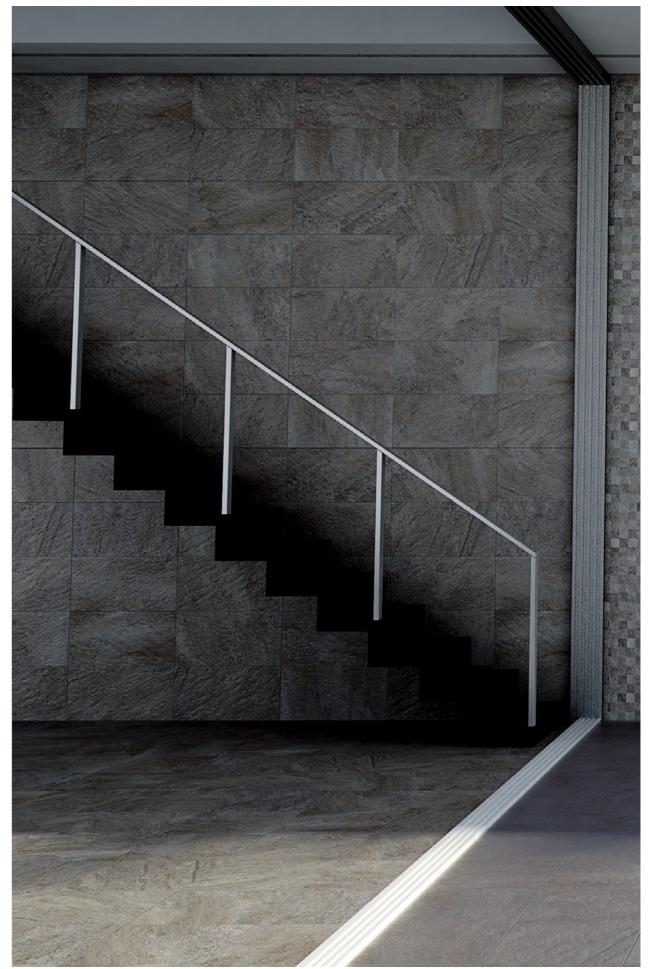
SIZE	ITEM	pcs / box	sqm / box	box / pal	sqm / pal	kg / box	kg / sqm	kg / pal
32x62,5	SPACE	5	1,00	48	48	19,90	19,90	955

Orion

STONE



Orion Gris 32x62,5 / 12,6"x 24,6" Orion Antislip Gris 40,8x66,2 / 16,1"x 26,1"



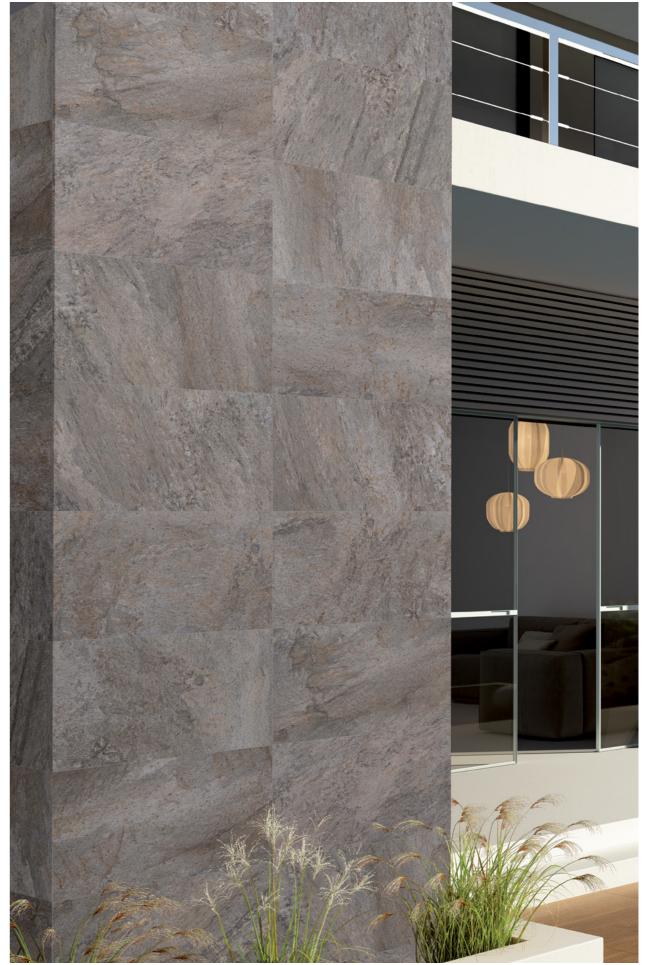
Orion Gris 32x62,5 / 12,6" x 24,6" / Orion Antislip Gris 40,8x66,2 / 16,1" x 26,1"



Orion Antislip Blanco 40,8x66,2 / 16,1"x 26,1"



Orion Gris / Arena / Blanco 32x62,5 / 12,6"x 24,6"



Orion Gris 32x62,5 / 12,6"x 24,6"



Orion Gris / Orion Antislip Gris 40,8x66,2 / 16,1"x 26,1"



Orion Gris 32x62,5 / 12,6"x 24,6"



Orion Arena / Orion Antislip Arena 40,8x66,2 / 16,1"x 26,1"



Orion Arena 32x62,5 / 12,6"x 24,6"



Orion Blanco / Orion Antislip Blanco 40,8x66,2 / 16,1"x 26,1"



Orion Blanco 32x62,5 / 12,6"x 24,6"

Orion

STONE

TECHNICAL DATA

COLOR	BENDING ISO-10545-4	HARDNESS MOHS/EN-101	ABRASION-PEI ISO-10545-7	CRAZING ISO-10545-11	CHEMICAL	CLEANING AGENTS	POOL ADDITIVES	0-10545-13) ACIDS/BASES	FROST R. ISO-10545-12	SLIP RESISTANCE DIN 51130-R	SLIP RESISTANCE UNE-ENV 12633	GROUP
ORION GRIS	≥ 35	7	III	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	D
ORION ANTISLIP GRIS	≥ 35	7	III	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-11	C3	Е
ORION ARENA	≥ 35	7	IV	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	GT
ORION ANTISLIP GRIS	≥ 35	7	IV	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-11	C3	E
ORION BLANCO	≥ 35	7	IV	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	GT
ORION ANTISLIP BLANCO	≥ 35	7	IV	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-11	C3	Е

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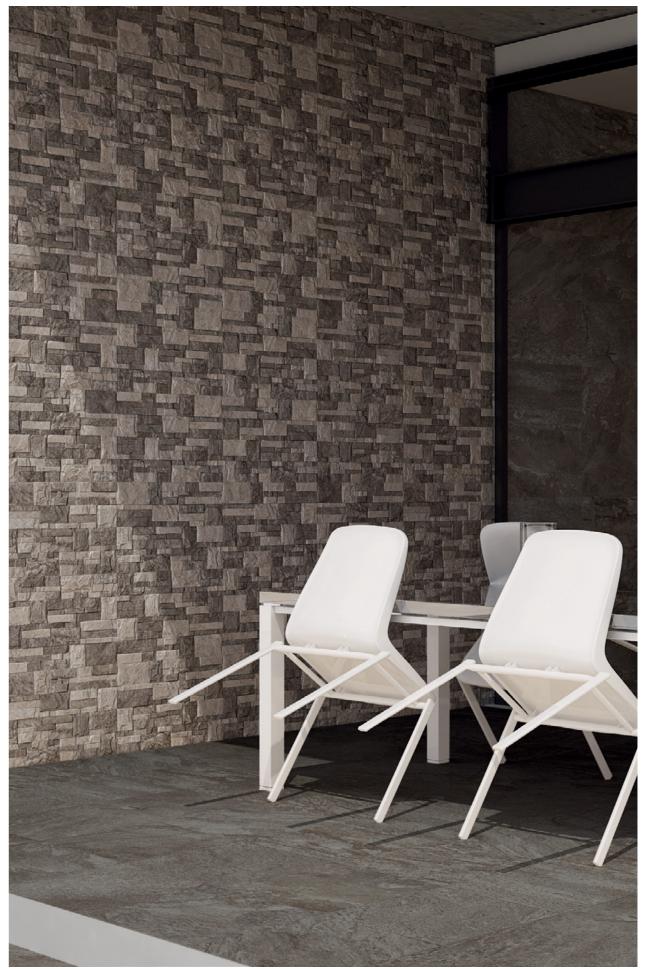
SIZE	ITEM	pcs / box	sqm / box	box / pal	sqm / pal	kg / box	kg / sqm	kg / pal
40,8x66,2	ORION	4	1,08	48	51,84	21,71	20,1	1042
32x62,5	ORION	5	1,00	48	48	19,90	19,90	955

Muro

STONE



Muro Antracita 32x62,5 / 12,6"x 24,6"



Muro Antracita 32x62,5 / 12,6"x 24,6"



Muro Natural 32x62,5 / 12,6"x 24,6"



Muro Natural 32x62,5 / 12,6"x 24,6"



Muro Antracita 32x62,5 / 12,6"x 24,6"

Muro

STONE

TECHNICAL DATA

001.00	BENDING	HARDNESS	ABRASION-PEI	CRAZING	CHEMICAL	L ATTACK RE	SISTANCE (IS	0-10545-13)	FROST R.	SLIP RESISTANCE	SLIP RESISTANCE	00010
COLOR	ISO-10545-4	MOHS/EN-101	ISO-10545-7	ISO-10545-11	STAINS	CLEANING AGENTS	POOL Additives	ACIDS/BASES	ISO-10545-12	DIN 51130-R	UNE-ENV 12633	GROUP
MURO NATURAL	≥ 35	7	Ш	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	-	-	W
MURO ANTRACITA	≥ 35	7	III	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	-	-	W

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SIZE	ITEM	pcs / box	sqm / box	box / pal	sqm / pal	kg / box	kg / sqm	kg / pal
32x62,5	MURO	5	1,00	48	48	19,90	19,90	955

Muro Cava

STONE



Muro Cava Almond 40,8x66,2 / 16,1"x 26,1"



Muro Cava Almond 40,8x66,2 / 16,1"x 26,1"



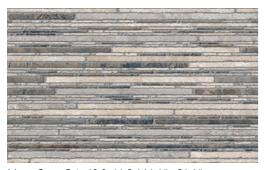
Muro Cava Natural 40,8x66,2 / 16,1"x 26,1"



Muro Cava Almond / Gris 40,8x66,2 / 16,1"x 26,1"



Muro Cava Blanco 40,8x66,2 / 16,1"x 26,1"



Muro Cava Gris 40,8x66,2 / 16,1"x 26,1"



Muro Cava Natural 40,8x66,2 / 16,1"x 26,1"



Muro Cava Blanco 40,8x66,2 / 16,1"x 26,1"



Muro Cava Almond 40,8x66,2 / 16,1"x 26,1"

Muro Cava

STONE

TECHNICAL DATA

	BENDING	HARDNESS	ABRASION-PEI	CRAZING	CHEMICAL	ATTACK RE	SISTANCE (IS	0-10545-13)	FROST R.	SLIP RESISTANCE	SLIP RESISTANCE	
COLOR	ISO-10545-4	MOHS/EN-101	ISO-10545-7	ISO-10545-11	STAINS	CLEANING AGENTS	POOL Additives	ACIDS/BASES	ISO-10545-12	DIN 51130-R	UNE-ENV 12633	GROUP
MURO CAVA GRIS	≥ 35	6	III	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	-	-	W
MURO CAVA NATURAL	≥ 35	6	III	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	-	-	W
MURO CAVA ALMOND	≥ 35	6	III	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	-	-	W
MURO CAVA BLANCO	≥ 35	6	III	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	-	-	W

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SIZE	ITEM	pcs / box	sqm / box	box / pal	sqm / pal	kg / box	kg / sqm	kg / pal
40,8x66,2	MURO CAVA	4	1,08	48	51,84	23,22	21,50	1115

Deco

100 ARTISAN
110 MEDITERRANEAN

Artisan

DECO



Artisan Natural 33,15x33,15 / 13,1"x 13,1"



Artisan Natural 33,15x33,15 / 13,1"x 13,1"



Artisan Natural / Gris 33,15x33,15 / 13,1"x 13,1"



Artisan Gris 33,15x33,15 / 13,1"x 13,1"



Artisan Gris 33,15x33,15 / 13,1"x 13,1"



Artisan Natural 33,15x33,15 / 13,1"x 13,1"



Artisan Natural 33,15x33,15 / 13,1"x 13,1"



Artisan Natural 33,15x33,15 / 13,1"x 13,1"



Artisan Gris 33,15x33,15 / 13,1"x 13,1"



Artisan Gris 33,15x33,15 / 13,1"x 13,1"





Artisan Gris 33,15x33,15 / 13,1"x 13,1"





Artisan Natural 33,15x33,15 / 13,1"x 13,1"

Artisan

DECO

TECHNICAL DATA

	EOLOR BENDING HARDNESS ABRASION-			CRAZING	CHEMICA	L ATTACK RE	SISTANCE (IS	0-10545-13)	FROST R.	SLIP RESISTANCE	SLIP RESISTANCE	
COLOR	ISO-10545-4	MOHS/EN-101	ISO-10545-7	ISO-10545-11	STAINS	CLEANING AGENTS	POOL Additives	ACIDS/BASES	ISO-10545-12	DIN 51130-R	UNE-ENV 12633	GROUP
ARTISAN GRIS	≥ 35	5	IV	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	С
ARTISAN NATURAL	≥ 35	5	IV	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	С

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SIZE	ITEM	pcs / box	sqm / box	box / pal	sqm / pal	kg / box	kg / sqm	kg / pal
33,15x33,15	ARTISAN	12	1,32	48	63,36	22,04	16,7	1058

Mediterranean

DECO



Mediterranean Mix 33,15x33,15 / 13,1"x 13,1"



Mediterranean Mix 33,15x33,15 / 13,1"x 13,1"



Mediterranean Black / Mix 33,15x33,15 / 13,1"x 13,1"



Mediterranean Mix 33,15x33,15 / 13,1"x 13,1"



Mediterranean Black 33,15x33,15 / 13,1"x 13,1"



Artisan Natural 33,15x33,15 / 13,1"x 13,1"





Mediterranean Mix 33,15x33,15 / 13,1"x 13,1"



Mediterranean Black 33,15x33,15 / 13,1"x 13,1"

Mediterranear

DECC

TECHNICAL DATA

COLOR	BENDING ISO-10545-4	HARDNESS Mohs/en-101	ABRASION-PEI ISO-10545-7	CRAZING ISO-10545-11	CHEMICAL	CLEANING AGENTS	POOL ADDITIVES	0-10545-13) ACIDS/BASES	FROST R. ISO-10545-12	SLIP RESISTANCE DIN 51130-R	SLIP RESISTANCE UNE-ENV 12633	GROUP
MEDITERRANEAN BLACK	≥ 35	5	IV	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	С
MEDITERRANEAN MIX	≥ 35	5	IV	CUMPLE	5	GA	GA	GLA/GHA	CUMPLE	R-9	C1	С

All our paving and tiling in all formats meet European Standards EN-UNE-14411 and the parameters of length, width, thickness, orthogonality and planarity meet UNE - EN ISO 10545-2. Avoid applying white or red tile paste outdoors WHERE THERE IS A RISK OF FROST. Lay porcelain tiles in outdoor areas which have a risk of frost.

SIZE	ITEM	pcs / box	sqm / box	box / pal	sqm / pal	kg / box	kg / sqm	kg / pal
33,15x33,15	MEDITERRANEAN	12	1,32	48	63,36	22,04	16,7	1058

Aplication groups & more

GROUPS	CONDITIONS FOR LAYING TILES (PLACEMENT)	P.E.I.	Mohs	OBSERVATIONS
Α	RECOMMENDED FOR MODERATE OR LOW LEVEL TRANSIT. SUITABLE FOR BEDROOMS AND/OR BATHROOMS IN HOUSES (AVOID ANY KIND OF ABRASSION).	1 - 11 - 111	4	
В	SUITABLE FOR LIGHT OR MEDIUM TRANSIT, SUCH AS ROOMS INSIDE HOUSES, EXCEPT FOR KITCHENS OR AREAS WITH DIRECT ACCES FROM OUTSIDE.	-	5	
С	FLOORINGS RECOMMENDED FOR MEDIUM TRANSIT, SUITABLE FOR HOUSES, ALL KIND OF ROOMS INCLUDED KITCHEN OR NEAR TO ENTRANCE AREAS.	-	5 - 6	
D	FLOORING SUITABLE FOR HEAVY TRAFFIC, SUCH AS ENTRANCES TO HOUSES WITH DIRECT ACCES FROM THE OUTSIDE, ALL KIND OF ROOMS AND PROFESSIONAL OFFICES.	IV	5 - 6	SUITABLE MEANS MUST BE INSTALLED (DOORMATS, ETC.) IN ORDER TO PREVENT DAMAGE FROM ABRASIVE ELEMENTS
GT	FLOORING SUITABLE AND RECOMMENDED FOR VERY HEAVY TRAFFIC AREAS, SUCH AS COMMERCIAL APPLICATIONS, BUILDINGS ENTRANCES AND CORRIDORS.	IV - V	7 - 8	SUITABLE MEANS MUST BE INSTALLED (DOORMATS, ETC.) IN ORDER TO PREVENT DAMAGE FROM ABRASIVE ELEMENTS
E	FLOOR TILES ONLY SUITABLE FOR OPEN (ROOFLESS) EXTERIORS (WHERE THERE IS A RISK OF WATER) LAYING INDOORS IS NOT RECOMMENDED IN ANY CASE.	III - IV - V	7 - 8	THE "ANTISLIP" REQUIREMENT IS NECESSARY
W	WALL TILES ONLY SUITABLE AS WALL COVERINGS.	Not applicable	Not applicable	APPLIES TO ALL POROUS AND TO SOME DECORATED MODELS AND PORCELAIN WALLS

NOTES

Abbreviations: GT = High traffic; E = Exteriors; W = Walls

If a model has a combination that can be defined as two distinct groups (e.g. III-5, can be Group B or Group C), the Technical Director will be responsible for defining to which laying group the model belongs depending on the type of model and its aesthetic characteristics.

When generating a model where the PEI-MOHS combination is not included in the definitions of this table, the Technical Director will define the placement group to which it belongs.

(*) The inclusion in groups D and GT is only guaranteed if suitable means are installed in the areas of direct access from the exterior to prevent damage by abrasive elements.

FOR SPECIAL APPLICATIONS, PLEASE CONTACT WITH THE FACTORY.

BUILDING TECHNICAL CODE (UNE ENV 12633)						
CLASS 1	DRY INDOOR AREAS, GRADE < 6%					
CLASS 2	DRY INDOOR AREAS, GRADE > 6% INDOOR WET AREAS, COVERED TERRACES, LOCKER ROOMS, SHOWERS, TOILETS , KITCHENS, ETC.					
CLASS 3	AREAS WITH WATER , GREASES, LUBRICANTS , ETC. INDOOR WET AREAS, GRADE > 6% OUTDOOR, SWIMMING POOLS					

CTE-12633		
ANGLE	CLASS	
< 15°	0	
15° - 35°	1	
35° - 45°	2	
> 45°	3	
	15° - 35° 35° - 45°	

Installation advice & norms

GENERAL GUIDELINES TO LAYING TILES IN INTERIORS

- 1. It is essential that prior to laying the tiles, the supporting surface has set and is completely dry and hard (so that any shrinking as it sets has completed), in order to avoid the appearance of bubbles or cracks due to the lack of stability.
- 2. Before placing down, check the quality, tone and thickness and make sure that the piece is free from any visible defects. For greater decorative effect, mix pieces from the various boxes. Handle the pieces carefully to avoid smudging or chipping along the edges of the tiles.
- 3.Do not wet or submerge the pieces in water before placing and do not use traditional mortar (thickly laid mortar). Apply a thin layer of fast-drying cement such as C1 (norm EN12.004) using a toothed trowel to place the piece. For large pieces (with one side over 40 cm in length) use the double cement method. Always follow the cement manufacturer's guidelines closely: method, time and amount of water to be mixed, time available to place the piece, etc.
- 4. At least 1.5mm joints should be used for laying the tile. Ensure that the cement has completely hardened before rounding off. Fill the joint with filler in order to prevent leakages. Do not use glue cement, grout or any kind of cement-based joints.
- 5. If you wish to link pieces, do not overlap for any more than 15% of the longest side of the piece (for example, for 12.8x65 pieces, do not link more than $15\% \approx 10$ cm.)
- 6. If you have to carry out additional construction, the paving must be protected in order to avoid scratches from any abrasive material.
- 7. Alter installing and rounding off the tiles, remove any remaining cement or filler with a product designed for this purpose (scale remover or cement remover), following the manufactures guidelines. We always recommend that before using a chemical product, you do a patch test on a piece of the tile that is not visible.
- 8. For daily cleaning of the tiles, just use hot water and a domestic detergent or diluted ammonia. Do not use harsh cleaning products or products that contain acid, especially hydrochloric acid or hydrofluoric acid.

PLACEMENT AND MAINTENANCE OF SPECIAL PIECES

In our catalogue we have a range of special pieces that are not made from ceramics. These include marble, glass, metal, resin, etc. Pay special attention to the placement and cleaning guidelines that are included in each of the boxes containing these pieces. For these pieces, do not use harsh cleaning materials (scouring pad, hydrochloric acid or other products that contain acid).

TYPE OF STAIN	RECOMMENDED DETERGENT		
vegetable and animal fat beer, wine, ice cream, coffee flaxseed oil	Alkaline based: • caustic soda • potash		
vats, lime depositsrust stainsfelt tip pens, marker	Acid based: • muriatic acid • sulphuric acid • oxalic acid		
mechanical oils glue, tyre glue resins or enamels, enamel waxes	Solvents: • trieline • turpentine • turpentine		
everyday cleaning	Ordinary detergents		

NOTE: Do not use cleaning agents which contain hydrofluoric acid.

EXTERIOR PLACING

Placing in exteriors is especially important because as well as following the general requirements, it is essential that you also follow the specific guidelines for exterior placing. If the placing is being done in an area where there is a RISK OF FROST, only lay PORCELAIN tiles. Do not lay stoneware or red or white stucco under any circumstances. The following guidelines must be followed in all cases.

- 1. When placing paving, a minimum gradient of 2% is necessary for the evacuation of water. It is also necessary to install a drainage layer underneath the tiles.
- 2. Use C2 fast drying cement (according to the norm EN 12.004). Place the pieces using the double cement method; take care to fill it in correctly to avoid gaps underneath the pieces.
- 3. Use at least 5 mm joints. Use a joiner made specifically for exteriors (like CG2, according to norm EN 12.004).
- 4. Respect the structural and perimeter joints. Place dilation joints every $10-20\ m2$.
- 5. Pay special attention to areas where the tile meets other materials such as columns, walls, railings, etc, placing the joints necessary to prevent water leakages.

LAYING GROUND TILES

Although the guidelines for laying ground tile are the same for every kind of tile, ground material is particularly delicate, especially around the edges. It is therefore very important that, as well as following the general guidelines, you also pay particular attention to the following:

- 1. It is very important that the supporting surface is flat. The surface upon which the tiles are to be placed should have been levelled.
- 2. Handle the material carefully to avoid smudges or chipping along the edges of the tiles.
- 3. Do not submerge the tiles in water as the humidity could cause changes to its surface. Use a thin layer of cement (type C1 for interiors and type C2 for exteriors according to EN 12.004).
- 4. Always use a minimum joint of 1.5mm.
- 5. If you wish to link pieces, do not overlap any more than 15% of the length of the piece.

PLACING REQUIREMENTS

It is required the use of minimum joint (aprox. 1,5mm). We recommend that the joints are laid in staggered format with the maximum of the joints to be laid 15% of the lendth





MODULUS OF RUPTURE - UNE - EN ISO 10545-4

The test of flexion resistance consists of subjecting a whole tile to load at three points of it, the centre point being in contact with the glazed face. It is expressed in Newtons per mm2.

SCRATCH RESISTANCE (MOHS)- EN - 101

The sample is placed in an autoclave and subjected to a pressure of 5 kg/cm during two hours. If the glazed surface does not crack after one cycle, the product is considered as passed.

CRACKING RESISTANCE-UNE - EN ISO 10545-11

The sample is placed in an autoclave and subjected to a pressure of 5 kg/cm2 during two hours. If the glazed surface does not crack after one cycle, the product is considered as passed.

RESISTANCE TO CHEMICAL ATTACK- UNE-EN ISO 10545-13

To test the resistance to chemical attack of certain household cleaning products and swimming pool additives, the piece is subjected to the action of solutions of such substances during 24 hours, and then examined for appearance changes. The results are classified from higher to lower according to the following classes (GA - GB - GC).

To test the resistance to acid basis, the piece is subjected to the action of solutions of Hydrochloric Acid, Citric Acid and Potasium Hydroxide during 4 days and then examined for appearance changes. The results are classified from higher to lower, according to the following classes (GLA - GLB - GLC) or (GHA - GHB - GHC), depending on the remaining concentrate of the solutions applied.

STAIN RESISTANCE-UNE - EN ISO 10545-14

To test stain resistance, solutions of lodine, light coloured oil and olive oil are applied to the piece and allowed to dry during 24 hours. Then, the piece is cleaned and its surface examined for appearance changes. Stain results are classified from higher to lower on a scale from 5, 4, 3, 2, 1, where minimum value admissible should be 3.

FROST RESISTANCE-UNE - EN ISO 10545-12

The test consists of subjecting ten tiles of the same type, soaked in water, to a continuous icing - deicing process of at least 100 cycles at temperatures from +5°C to -5°C, without the pieces being damaged.

WEAR RESISTANCE (PEI)- UNE - EN ISO 10545-7

To test the resistance to wear or test the PEI, 8 pieces measuring 10x10 cm are subjected on the enamelled surface to an abrasive action consisting of a mixture of different sized metal balls, corundum sand and distilled water. The pieces are rotated to revolutions between 100 and 12000 turns and depending on when wear is visible, the tiles are classified as follows:

PEI	No. of rotations	Observations
PEI 0	100 rotations	Visible Wear
PELL	150 rotations	Visible Wear
PEI II	600 rotations	Visible Wear
PEI III	750-1500 rotations	Visible Wear
PEI IV	2100-12000 rotations	Visible Wear
PFLV	>12000 rotations	Visible Wear

When the PEI is higher, the tile is more resistant to abrasive agents.

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